



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

C60-19C
Job Sheet 171690



Part No: C60-19C

Job Qty: 1 ea

Part Name: Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/7/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: C60-19C REV.3 IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/8/18	0.00	0.00	Start Up Large Fab-7		FL
100	Large Fab	1 pcs		2/8/18	0.00	10.00	Large Fab 8		FL
110	QC	1 pcs		2/8/18	0.00	0.00	QC9		PD 18-3-14
120	QC	1 pcs		2/8/18	0.00	0.00	QC5		PD 18-3-14
130	Powdercoat	1 pcs		2/9/18	0.00	0.50	Powdercoat6		EL 18-3-14
140	QC	1 pcs		2/9/18	0.00	0.00	QC3		DAS-06
150	Packaging	1 pcs		2/9/18	0.00	0.00	Packaging3-2	GA	6 MAR 16 2018
160	QC21-SA	1 Ea		2/9/18	0.00	0.00	QC21		21 9-80 MAR 16 2018

Part Op 100 - MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: _____ USE WELDING JIG C45/60.
Descriptions: ***ALL HOLES MUST ALIGN***
130 - START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45-18-1	Lifting Plate	2 Ea (2 ea)	90-Start up Operation	
C45-18-5	Boss	2 Ea (2 ea)	90-Start up Operation	
C60-18-6	Bumper Bracket	1 Ea (1 ea)	90-Start up Operation	
MT-A513-T-1.000W0.120	A513 Seamless Alloy Steel Round Tubing 1"dia. x 0.120" Wall	20 ft (20 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C45-18-1	2	0	0
	C45-18-5	2	8	0
	C60-18-6	1	0	0
	MT-A513-T-1.000W0.120	20	100	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UP

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION	
	Rework ☐	Skid-tube ☐
	Scrap ☐	Machining ☐
	Use-as-is ☐	Thermoforming ☐
	Suspected Unapproved ☐	Large Fab ☐

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DART
AEROSPACE
Container No: S050986
Part: C60-19C
Job No: 171690
Serial No/Batch: S050986
Revision: 3
Inspector:

Date :	Step #:	QTY Effective :	MRB (QI042) Approval
Description Work Order Deviation		Disposition	Completed By
			Lead hand / Supervisor Approval Verification
			QC / QA Coordinator Approval

Root Cause				FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :					
Misidentified ☐	Past Due ☐						